



BUTTING: Our production sites

BUTTING is a company with tradition and history. We contribute to the success of our customers with a well-trained and international staff family, yet we see ourselves as learners every day. Our innovative strength and problem-solving expertise are based on longstanding experience and teamwork, as well as new ideas and unique personalities! The focus of our business activity is the processing of stainless steels, particularly special steels and clad materials, into “customised product solutions”.



Knesebeck

Our main plant is dedicated to the production of high-quality pipes as well as further processing into ready-to-install pipe components within the framework of comprehensive manufacturing capabilities. This includes a pipe storage area with over 5 000 t of pipes.



Schwedt

Every year more than 6,000 tonnes of stainless steel are processed into vessels, tanks and apparatus as well as for spools and plant construction.



China

Founded in 2004, we manufacture today on a production area of 10 000 m² containers, tanks and components ready for installation.



Burgkirchen

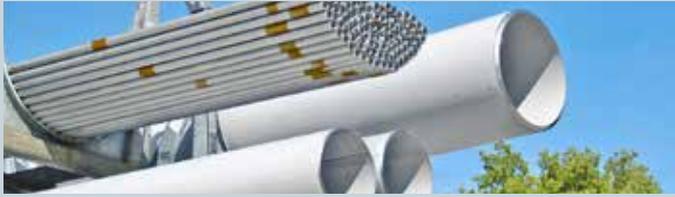
SCHWANNER's core competencies lie in vacuum-insulated transfer lines for cryogenic liquids.



Könnern

In five production halls we have been manufacturing pipes from coil and plate in lengths of 2 to 12 m since 2017.

Performance profile: Diverse expertise



Stainless steel welded pipes

We produce longitudinally welded pipes in dimensions ranging from 15 to 2 032 mm (80") and with wall thicknesses of up to 70 mm as well as special pipes with restricted shape and position tolerances and with special surfaces.



Clad pipes

As the global market leader for clad pipes, we manufacture mechanically clad BuBi® pipes (4" to 26"), bonded mechanically clad GluBi® pipes (6" to 18") and metallurgically clad pipes (4" to 48") in Knesebeck.



Customised components

From the pipe to your ready-to-install component – Together with you, we develop individual solutions for component parts from the prototype to series production.



Spools and weld constructions

Take advantage of our factory prefabrication: Minimisation of the number of field welds ideally by more than 80%. We produce complex weld constructions including mechanical processing.



Vessels, tanks and apparatus

BUTTING can manufacture vessels with heights of up to 16 m and diameters of up to 6 m in one piece, as well as larger multi-part vessels.



Plant construction and maintenance

Our diverse portfolio includes ready-to-install spools, vessels, assembly work and supervision on your construction site.



Vacuum-insulated piping systems

In addition to standard lines, our areas of expertise include transfer systems for trailers (helium and hydrogen), hydrogen systems for the automotive industry and refuelling systems for the aircraft and aerospace industries, as well as special components.



Vacuum-insulated valves and components

The insertion of cryogenic fittings with bellows seals into the vacuum-insulated transfer lines requires their perfect integration into the insulation system. We implement this with our internally developed cryogenic valves of up to DN 300 (12").