Wednesday	Thursday	Friday
8.29 am Receipt of customer inquiry	<ul><li>8.03 am</li><li>Loading of 18 pipes onto lorries</li></ul>	6.22 am Loading of the last 18 pipes onto lorries
9.43 am Offer preparation	9.37 am First lorry leaves the BUTTING site	8 am Second lorry reaches construction site
11.29 am Receipt of customer order	Loading of another 18 pipes onto lorries	8.06 am Third lorry leaves BUTTING site
① 12 pm to 4 pm	1.25 pm Second lorry leaves the BUTTING site	② 2.30 pm
Order entry, picking, labelling packing, notification	2 pm     First lorry reaches construction site	Third lorry reaches construction site