

Certificate of Conformity



of the
factory production control

2374-CPR-0293

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction products Regulation or CPR), this certificate applies to the construction product(s):

Structural steel components up to EXC3 according EN 1090-2,
for structural use in all types of construction works.
Limitations: -

CE-marking methods: 2; 3a; 3b according (EN 1090-1: 2009+A1:2011)

placed on the market under the name or trade mark of:

BUTTING CryoTech GmbH

Bergham 1

D – 84508 Burgkirchen

and produced in the manufacturing plant:

BUTTING CryoTech GmbH

Bergham 1

D – 84508 Burgkirchen

This certificate attests that all provisions concerning the assessment and verification of constancy of performance (AVCP) described in Annex ZA of the harmonised standard
EN 1090-1: 2009+A1:2011

are applied in accordance with system 2+
and that the factory production control fulfils the requirements for this.

This certificate was first issued on: 18.04.2012

This certificate shall remain valid until **18.10.2029** as long as neither the harmonised standard, the manufactured construction products, the test methods referred to for the assessment and verification of constancy of performance (AVCP) and/or the requirements for factory production control, nor the manufacturing conditions in the manufacturing plant are modified significantly and the certificate is not suspended or withdrawn by the certification body.

Next surveillance date: 18.04.2029

Essen, 01.07.2026


Dipl.-Ing. (FH) Korff, Klaus
Certification body Metall-Zert GmbH



Welding Certificate



No.: MZ.1090-2.0293-07

In compliance with EN 1090-1, Tabelle B.1, the following has been stated:
This welding certificate is valid in connection with the Certificate No.: 2374-CPR-0293 in the field of CPR

Manufacturer:	BUTTING CryoTech GmbH Bergham 1 D - 84508 Burgkirchen
Essential manufacturing facility(ies):	BUTTING CryoTech GmbH Bergham 1 D - 84508 Burgkirchen
Technical specification:	EN 1090-2:2018+A1:2024
Execution class(es):	Up to EXC3
Welding Process(es): (Reference no. acc. to DIN EN ISO 4063)	135 - MAG welding with solid wire electrode 141 - TIG welding with solid filler material
Parent Material: (Grade, Standard)	Structural steel grade < S355 according to EN 1090-2, table 2 and 3 Stainless steel with 0,2% proof strength grade ≤275 N/mm2 according to EN 1090-2, table 4
Responsible Welding Coordinator (Surname, Name, Date of birth, Qualification)	Steven Dietze, 22.09.1976, IWE
Substitute: (Surname, Name, Date of birth, Qualification)	Roman Schukin, 08.03.1987, IWT
Supporter: (Surname, Name, Date of birth)	not named
Confirmation:	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Begin of validity: (First issue date)	18.04.2012
Next surveillance date:	18.04.2029
Period of validity:	This certificate remains valid until 18.10.2029 , as long as the provisions of the above-mentioned standard, the manufacturing conditions in the factory, the responsible persons or the factory's own production control have not changed significantly.
Remarks:	Welding work in execution class EXC3 may only be carried out within the scope of the qualifications carried out in accordance with EN ISO 15614-1 or EN ISO 15613.
Place and issue date:	Essen, 01.07.2026

